



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
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Canada

Tel (613) 632-5200
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647.7308

Job Sheet 202100



Part No: 647.7308

Job Qty: 1 pcs

Part Name: EC135 T3/P3 Cable Cutters (Removable Provisions Only)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/18/19

Job Tracking No:

Due Date: 11/29/19

3/05/2020

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG REV N/C SHEETS 38-40

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					Hrs	Hrs			
110	Packaging 1 - Pick Kit	1 pcs	11/29/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		DAS
							Packaging 1 - 3 ✓		80
							Packaging 1 - 4		9-89
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		

(014707)



Container No: S260489



Part: 647.7308

Job No: 202100

Serial No/Batch: S260489

Revision: NC

Inspector:

Exp Date:

Instructions: FAA STC SR02307LA 16/11/2016 STC LoA R

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Plex 10/18/19 12:21 PM Dart.Renwick.Jennifer

				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	11/29/19	0.00 0.00	DC - 1 - B4B	Das MAR 09 2020
				DC - 2 - B4B	21
140 QC 21 - FG	1 pcs	11/29/19	0.00 0.00	QC 21 - FG - 21	Das
				QC 21 - FG - 70	21
				QC 21 - SA - 53	21 MAR 09 2020

Part Op 110 - Packaging1-1 (Pick Kit)

Descriptions: 120 - QC4 (QC4- 100% Inspect kits for completeness)

130 - Packaging3-1 (Identify as per dwg & Stock Location: _____) pack for shipping as per PPP MPP-195 (647.7308)

Packaging3-1 (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP MPP-195 (647.7308)

135 - DC (Document Control) Photocopy bluefile & type labels per PPP MPP-195 (647.7308)

140 - QC21 (QC21- Final Inspection - Work Order Release)

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
601.3011 ✓	P-Seal	1.4000 fl (1.4 ea) ✓	110-Packaging 1 - Pick Kit	5006166 ✓
647.7501 ✓	Lower Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5234189 ✓
647.7702 ✓	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5243383 ✓
647.7701 ✓	Strut Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5239607 ✓
647.0112	Strut Bracket	4 pcs (4 ea) ✓	110-Packaging 1 - Pick Kit	5258631 ✓
MS21266-2N ✗ ✓	Grommet	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5249217 ✓
AN44-12A ✓	Eyebolt	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5251259 ✓
AN665-34R ✓	Clevis	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5239635 ✓
AN3-11A ✓	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5249339 ✓
AN4C7A ✓	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5222451 ✓
NAS6603-12 ✓	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5228707 ✓
NAS6603-16 ✓	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5256372 ✓
MS21042-3	Nut use MS21042L3 per QSI 017	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5248081 ✓
MS21042L4 ✓	Nut	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5225039 ✓
AN316C4R ✓	Nut, Jam	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5227999 ✓
MS27039-08-13 ✓	Screw	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5247871 ✓
NAS1149FN832P ✓	Washer (AN960-8)	23 Ea (23 ea) ✓	110-Packaging 1 - Pick Kit	5248080 ✓
NAS1149F0332P ✓	Washer (AN960-10L)	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5249219 5237779 ✓
NAS1149C0432R ✓	Washer (AN960C416L)	12 Ea (12 ea) ✓	110-Packaging 1 - Pick Kit	5257717 ✓
NAS1149F0532P ✓	Washer (AN960-516L)	2 Ea (2 ea) ✓	110-Packaging 1 - Pick Kit	5084815 ✓
600.1012 09-30-2020 ✓	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5253461 (Exp Date 09-30-2020)
601.2045 ✓	RTV (LOCTITE 598)	1 Ea (1 ea) ✓	110-Packaging 1 - Pick Kit	5246985 (Exp Date 02-28-2021)
MS27039-08-19 ✓	Screw	5 Ea (5 ea) ✓	110-Packaging 1 - Pick Kit	5250577 ✓
MS21042L08 ✓	Nut	9 Ea (9 ea) ✓	110-Packaging 1 - Pick Kit	5250462 ✓
647.1702 ✓	Skid Deflector Assembly	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5249554 ✓
LN9025-0820K ✓	Lock Tab Washer	8 Ea (8 ea) ✓	110-Packaging 1 - Pick Kit	5256606 ✓
LN9037-08018 ✓	Screw	8 pcs (8 ea) ✓	110-Packaging 1 - Pick Kit	5257886 ✓
93635A212 ✓	Bolt	4 Ea (4 ea) ✓	110-Packaging 1 - Pick Kit	5255285 ✓
601.3902 ✓	Eye Bolt	2 pcs (2 ea) ✓	110-Packaging 1 - Pick Kit	5248524 ✓
647.1405 ✓	EC135 Upper Cutter Assembly	1 pcs (1 ea) ✓	110-Packaging 1 - Pick Kit	5140084 ✓

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.1012	1	27	0
	601.2045	1	12	0
	601.3011	1	114	0
	601.3902	2	26	0
	647.0112	4	72	0
	647.1405	1	2	0
	647.1702	2	2	0
	647.7501	1	3	0
	647.7701	2	14	0
	647.7702	2	5	0
	93635A212	4	42	0
	AN3-11A	4	189	0
	AN316C4R	4	39	0
	AN44-12A	2	18	0
	AN4C7A	4	167	0
	AN665-34R	4	41	0
	LN9025-0820K	8	55	0
	LN9037-08018	8	50	0
	MS21042-3	4	449	0
	MS21042L08	9	944	0
	MS21042L4	4	1,011	0
	MS21266-2N	8	13	0
	MS27039-08-13	4	298	0
	MS27039-08-19	5	622	0
	NAS1149C0432R	12	1,260	0
	NAS1149F0332P	8	2,606	0
	NAS1149F0532P	2	1,440	0
	NAS1149FN832P	23	1,592	0
	NAS6603-12	4	19	0
	NAS6603-16	4	34	0

Part Specifications

Specifications could not be found.

Plex 10/18/19 12:21 PM Dart.Renwick.Jennifer

Linda Lacelle

From: David Duval
Sent: Thursday, February 27, 2020 8:21 AM
To: Linda Lacelle
Subject: RE: 647.7308

It's at qty1 now.

From: Linda Lacelle <llacelle@dartaero.com>
Sent: Thursday, February 27, 2020 7:48 AM
To: David Duval <dduval@dartaero.com>
Subject: 647.7308

I can't seem to find the IIN for this one, need to check how many MS21266-2N's the kit takes, can you pls help??